

# Sludge Finder 2

## Engineering Specifications

### General

The Sludge Finder 2 is an effective sludge blanket monitoring sonar measurement system with the capability to measure 2 points of sludge level. Standard features include 2 x 4-20mA outputs, 6 SPDT relays, keypad, and graphical display. The device can monitor SBR tanks, primary or secondary settlement tanks and industrial tanks down to 0.5% density. It is available in a wall mount enclosure.

The controller provides 24 VDC to the transducer, which is transformed into a 3,000 volt peak-to-peak ultrasonic pulse and focused within a 6° Beam Angle to the monitored surface. The return echo is then converted into a digital current signal (*for eliminating electrical noise*) and returned back to the controller for DATEM signal processing. A 4-20mA output is provided proportional to the level being monitored.

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### Ultrasonic measurement device – Separate Transducer and Controller requirements

#### 1. General

- a. The sonar sludge blanket analyzing measurement system is to have the capability to measure two points of measurement level, and control up to 6 pumps.
- b. The system must have a separate controller and sonar transducer with a maximum separation of 656 feet (200m).
- c. The ability to use air ultrasonic transducers on the spare channel as a standard option.
- d. A PC software program shall be available to allow viewing and recording raw echoes, auto masking interpretation, and programming.
- e. The manufacturer shall warrant the equipment described herein, to be free of defects in materials and workmanship, for a period of twenty-four (24) months from the date of shipment from the supplier.

#### 2. Controller Specification

- a. Input Power: 115V AC +5%/-10% 50/60 Hz, 22 - 28V DC.
- b. Relay Outputs: 6 Form "C" (SPDT) relays rated 5A at 115V AC.
- c. mA Outputs: 2 x 4-20mA configurable as level, volume, distance, space, differential, average, upstream level, or downstream level..
- d. Communication: Provide an optional RS-485 Modbus and Profibus DPV0 / DPV1.
- e. Certification: cULus certification.
- f. Display: 192 x 128 pixel illuminated graphical display.
- g. LED Indicators: Multi-color LED's: Yellow= Normal, Green= Control On, Red= Alarm On
- h. Electronics Temp: -4°F to +122°F (-20°C to +50°C)
- i. Enclosure (HxWxD): 7.2" x 9.3" x 4.7": (184mm x 235mm x 120mm), 2.2 lbs (1.0 kg)
- j. Enclosure Rating: NEMA 4X (IP65).
- k. Programming: Integral keypad and PC software.
- l. The programming of the controller shall be an "Easy Prompt" menu-driven system for quick start-up calibration.
- m. The controller shall provide 24V DC to the transducer, which is transformed into a 3,000 volt peak-to-peak.

### 3. Application Specific Performance

#### a. Sludge Blanket Level:

- i. Accuracy: 0.25% of measured range or 0.4 inches (10mm), whichever is greater.
- ii. Resolution: 0.25% of measured range or 0.4 inches (10mm), whichever is greater.

### 4. Signal Processing

- a. Digital echo processing.
- b. The controller shall use signal processing to select and verify the true echo using algorithms for the following applications:
  - i. Primary Tank.
  - ii. Secondary Tank
  - iii. Sequence Batch Reactor (SBR)
  - iv. Industrial

### 5. Transducer Specification

- a. Range: 11.8 inches to 32.8 ft (300mm to 10m)
- b. Transducer Temp: -4°F to +158°F (-20 to +70°C)
- c. Beam Angle: The sonar pulse will produce a focused 6° Beam Angle to the monitored surface.
- d. Enclosure Rating: NEMA 6P (IP68).
- e. Enclosure Material: Valox 357.
- f. Return Echo: A digital current signal (*for eliminating electrical noise*) and returned back to the controller for signal processing.
- g. Wiper Blade: Auto wiper blade with fully adjustable interval timer. Stainless steel construction.
- h. Splicing with two twisted shielded pairs will not affect the system performance.
- i. The ultrasonic pulse will produce a focused 6° Effective Beam Angle to the monitored surface.
- j. The return echo is to be converted into a digital current signal (*for eliminating electrical noise*) and returned back to the controller for signal processing.

### 6. Manufacturer

- a. The continuous ultrasonic level system shall be a Pulsar Measurement Sludge Finder 2 Controller with a VT10 transducer (sensor), or an engineer approved equal.